

1. Inspect vehicle for damaged or worn part and repair as necessary. Take camber reading to determine the amount of adjustment needed.
2. Lift the rear of vehicle by lower control arm. Lift as close to the wheel as possible.
3. Remove wheel assembly.
4. Use magnetic camber gage or wheel off adapter.
5. Remove factory bolt holding upper control arm to knuckle.
6. Install new axis cam bolt in place of factory bolt.

Note: For positive camber change, flats of both washers should face wheel. For negative camber change, flats should both face away from the wheel.
7. Make sure indexing feature of both washers are seated properly in the knuckle. Snug nut but do not tighten at this time.
8. Use alignment equipment or magnetic gage to adjust camber to spec.

Note: Torque nut to 125 Ft-lb to lock camber setting.
9. Reinstall wheel assembly and complete alignment and road test.

95-312-0617

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